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D4935-1

Job Sheet 183214



DAS
21
9-89

Part No: D4935-1

Job Qty: 50 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 13.10.02 NEW ISSE DD VERF:JLM IPP REV:B 14.06.18 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		9/21/18	0.00	0.00	Start Up Waterjet		SC 18/09/18
100	Waterjet	50 pcs		9/21/18	0.00	1.82	Waterjet1		SC 18/09/18
110	QC	50 pcs		9/21/18	0.00	0.00	QC2 Waterjet-1		SC 18/09/18
120	QC	50 pcs		9/21/18	0.00	0.00	QC8-5		SEP 17 2018 68
130	Brake NC	50 pcs		9/21/18	0.01	0.72	Brake NC 2		SB 9-89
140	QC	50 pcs		9/21/18	0.00	0.00	QC5		38
150	HandFinish	50 pcs		9/21/18	0.00	0.56	HandFinish1		SA 18-09-24
160	QC	50 pcs		9/21/18	0.00	0.00	QC7-4		SA 18-09-24
170	Powdercoat	50 pcs		9/21/18	0.00	0.57	Powdercoat11		DA 18-09-24
180	QC	50 pcs		9/21/18	0.00	0.00	QC3		SEP 26 2018 68
190	Packaging	50 pcs		9/21/18	0.00	0.00	Packaging3-2		SEP 27 2018 9-89
200	QC21-SA	50 Ea		9/21/18	0.00	0.00	QC21		21 SEP 27 2018

Part Op 100 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr as required

Descriptions: 170 - START TIME: 1.00 OVEN TEMPERATURE: 320 FINISH TIME: 1.30

11/38/39.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.5650 sf (.0113 ea)	90-Start up Operation	SA 18-09-24

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	1	224	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging Supplier ☐ Engineering Quality ☐ Other ☐			
Date : _____		QTY Effective : _____				MRB (QSI042) Approval	
						Completed By	
						Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	
Environment _____ Design _____ Doc/Data _____ Equip/Tooling _____ Handling/Pre _____ Material _____ Internal Transport _____ Tribal Knowledge _____ LOA _____ Substation _____ Past Expiry Date _____ Misidentified _____		Supplier _____ Training _____ Use for Testing _____ Poor Information _____ Rushing _____ Product Improvement _____ Process Improvement _____ Manufacturing Process _____ Past Due _____		Cracks _____ Crimp/Kink/Ripple/Wave _____ Cuffs _____ Crushing _____ Heat Treat _____ Wave/Twist in Tube _____ Marks/Chatter _____		Inspection _____ Contamination _____ Countersink _____ Cut Too Short _____ Instructions Incomplete/Unclear _____ Drill Holes _____	
				ORY ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center		☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence	
				OTHER : _____			

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DART
 AEROSPACE

Container No: S110378

Part: D4935-1

Job No: 183214

Serial No/Batch: S110378

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/16/18

